

Contents

History	
Indoor living space	4
Outdoor in the sun & shade	
Food, wine & cigars	6
Master suite	7
Cabins	8
Activities & sports	9
Water sports	10
Water activities	11
Sea & fishing	12
Boating	13
On the beaches	14
Captain & Chef	15
Your crew	16
Yacht blue print	17
Yacht characteristics	18
Technical specifications	19





Contents | Page 1/20 www.ipharra.com



Tylana

Welcome | Page 2/20 www.ipharra.com

History



Ipharra is a 31m (102 ft.) luxury catamaran with all the amenities and comfort of a super yacht.

Ipharra is one of the largest cruising catamarans of the world. She is also the first sailing catamaran in the world from a Double Deck line, and the third biggest sloop rigged catamaran of the world.

Ipharra was commissioned in 2008 and after two years of construction was launched in April 2010.

A catamaran is a yacht with enormous outdoor space, under the sun or under the shades, Ipharra has over 100m2 of outdoor space.

Ipharra can comfortably accommodate up to twelve guests in five spacious cabins with large windows. Each cabin is fitted with its private bathroom & high tech amenities.

For the active and adventurous adults or children, Ipharra has onboard a large panoply of sporting equipment including scuba diving, snorkelling, kayaking, fishing, towable toys, a motorboat and many more to discover to live the sea fully.

For the business conscious, Ipharra is also equipped to be your floating office; it has all over Wi-Fi with all the latest communications systems always connected to the world.

Onboard there is an office as well as a large conference table to hold your meetings.

Ipharra has a crew of five members at your disposal around the clock, and a private chef ready to turn your wishes into dishes.

A break on a super catamaran is like no other, whether with friends, family or for a corporate event. Ipharra is stylish, elegant and original.

Once you experience sailing on Ipharra, it will be unforgettable.

Indoor living space



Living room

The living room is furnished with a sofa and a coffee table, two poufs and storage cabinets as well as a corner bar. It is the perfect place for entertainment in luxury, equipped with a multimedia entertainment system of the highest quality, including a 40' LCD television and Bose hi-fi audio system. Ideal surroundings for a movie or a laid-back chat while sipping a colorful drink served by the crew. The bar is equipped with a small fridge, ice maker, coffee machine and wine cellar. This level enjoys good visibility thanks to wide side windows.

Meeting & Dining room / Navigation station

Three steps down the main deck, on the lower level (double deck), there is a beam wide helm station and dining area. The stunning panorama can be enjoyed while navigating, as the big, panoramic window covers the entire forward section on this level. The helm station is centrally positioned and comprises full Raymarine and Sailor navigation and satellite communication system as well as all measuring and control equipment. On the right there is a high conference table/chart table with a display screen purpose-installed for business meetings and video conferences. The opposite side of the lower deck is occupied by a dining table with high chairs for up to twelve people.



Galley

In the midship section, there is a fully equipped kitchen with a four induction burner, gas oven, electric oven with grill function, extractor fan, side-by-side full size fridge and freezer, microwave, trash compactor, wine cellar, ice maker, large "industrial" dishwasher and two-part sink as well as the crew saloon featuring a dining table, seating, TV and laundry. Extended storage space is also located in this area. The main galley is provided with six part hull windows for best luminosity and nice work conditions for the chef while preparing meals.



Outdoor in the sun & shade

Flybridge

On the 50m² flybridge, accessible via a set of spiral stairs from the cockpit, the main navigation station is positioned in the center; all sails maneuvering can be easily done from here thanks to hydraulic winches, bow thrusters and magic trim installed by the mast. A spacious captain seat for three faces the navigation station and the carbon steering wheel. The fly is supplied with a fully equipped bar and dining area for twelve people. As for entertainment, the flybridge is connected to Bose hi-fi system from the living room. A great place to sunbathe on the deck chairs and enjoy the sea.





Bow nets

The Bow nets area is one of the favorite areas for guests to enjoy having a cocktail or lying on the nets and sunbathing. When you lay in this area, only the net separates you from the sea water, making it very pleasant to have a nap.

Cockpit

In the cockpit, there is a long & large sofa and a large table to ensure comfortable "alfresco" dining and relaxing moments for up to sixteen guests. Another wide sofa with the eight-meter long mattresses and soft pillows covers the tender garage and provides a rest area in the shade after an active day spent in the sun. In the evening, a "starry sky" effect will be ensured thanks to the colorful yet discrete LED lights in the ceiling. For a pleasant evening you can watch the latest flicks from the onboard DVD library on an outdoor home cinema screen with the sea in the back.



Tylana

Outdoor in the sun & shade | Page 5/20 www.ipharra.com

Food, wine & cigars

Whether you are active or just spending a relaxing holiday on Ipharra, to make your cruise more unforgettable we have onboard a fine selection of wines, excellent cigars and your private chef at your service. If you feel thirsty or if you have the munchies between meals, drinks, snacks & fruit buffet are available all the time. For any special wishes or dietary guidelines, tell us before your cruise so we can accommodate to your liking.





Wine

An excellent selection of French, Italian, US and Spanish wine is available on board. Wine cellar in the living room insures ideal conditions for wine bottles storage on board, complete with proper cooling, humidity control, ventilation and drainage. Should you have special preference for the wine list, kindly notify our crew before boarding.

An open bar is available day and night to quench your thirst.



Cigars

Our finest selection of aromatic cigars and cigarettes is available in our onboard humidor. We offer our guests the finest Cuban cigar blends of various sizes and shapes: Churchill, Robusto, Corona, Double Corona, Panatela, Cigarillos, Torpedo.

Should you have special preferences for the cigar list, kindly notify our crew before boarding.

Cigar lovers can enjoy smoking only outside on the deck.



Master suite



Master suite

The Master suite is furnished with a centrally positioned King size bed facing large side windows, low bed night tables, many bookcases, full size three-part wardrobe made of wood ajouré – hemstitched, which gives a light and delicate touch to the entire composition and an elegant vanity corner with a pouf. A small fridge is smartly located by the bed for easy reach. A comfortable mattress for two is placed along the windows to enjoy the view while relaxing in the chilly interiors. The suite includes a private en-suite bathroom with teak floor, stylish shower tube featuring a massage option as well as large mirrors intimately highlighted by a light hose. The Master suite is provided with light dimmers and an intelligent light control system combining wired installation with wireless control panels. The Master suite is air conditioned. The suite is positioned to comfortably accommodate guests who have mobility challenges.

Trhana

Cabins

Guest cabins

Down the port side hull form the navigation station there is access to two double cabins in the midship and the bow section featuring twin beds, ample storage with shelves and en-suite bathrooms, as well as air conditioning. The cabins are beautifully illuminated by natural light coming from generous six-parted hull windows. These cabins are provided with light dimmers and an intelligent light control system combining wired installation with wireless control panels, NAVYBUS by Navylec.





V.I.P. cabins

There are two V.I.P. cabins featuring a big double bed (can be converted to two twins), one foldable Pullman bed, en-suite bathrooms with teak floor, small desk, large wardrobes and bookshelves. Each cabin has six-parted generous hull windows for great luminosity. They are accessible directly from the main deck and are situated on the aft part of the port side hull. The V.I.P. cabins are provided with light dimmers and an intelligent light control system combining wired installation with wireless control panels. The V.I.P. cabins are air conditioned.

Activities & sports

Zodiac Yachtline Deluxe 470 with Yamaha 80 hp

Fitted with a comprehensive range of equipment the Yachtline Zodiac Deluxe tender has been designed for optimum passenger seating comfort. The tender can easily tow a skier; thanks in part to their built in trim flaps, it will take you to a diving spot or shore, or to a relaxing sea walk. The tender can pull the sea toys available on Ipharra: O'Brien Combo Skis Celebrity and JR Celebrity, O'Brien Surge Kneeboard, O'Brien Ace and Wakeboard System 124, O'Brien Jumpseat 2, O'Brien Le Tube Deluxe and Tube Screamer, Jobe Banana Rider four person. It is equipped with sound system CD. The tender is equipped with a Yamaha 80 hp engine. And, the tender is great fun to pilot!





Seabob Jet 4.12

Sweeping along through the water with a Seabob Jet 4.12 is a fascinating experience. Nothing can be more fun than rediscovering water: ride over water, dive into impressive underwater world and cruise along the surface. Using a Seabob is sheer wellness: the massage provided by the pressure of the water leaves your whole body tingling afterwards. Seabob is a real water toy. It's powerful and easy to handle. Ipharra carries two Seabob Jets for more enjoyment.

Features:

Performance up to: 4 HP, Speed over water up to: 12 km/h, Under water 10 km/h, Operating time: 75 minutes, Standard charging time: 8-10 hours, Quick charging time: 90 minutes, Diving depth: 40 metres.



Water sports



O'Brien Ace and Wakeboard System 124

The O'Brien Ace Wakeboard has been designed for the aggressive wakeboarders. The wide-set quad flank fins and a low-volume rail will provide you with strong edging and control, while the continuous rocker pattern provides you with predictable lift off the wake to get the air you need for some really sweet tricks. The thin profile allows the board to flex and rebound under load, which maximizes pop which allows you to try so new wild, crazy and gnarly tricks. The O'Brien Wakeboard system 124 is a great beginners to intermediate board that will allow you to get funky out on the wake.

O'Brien Combo Skis Celebrity and JR Celebrity

With the adjustability of the 700 binding, almost anyone will feel comfortable right away on O'Brien Combo Skis Celebrity. Whether you're learning to ski for the first time or an experienced slalom skier, the Celebrity does it all. A performance slalom side cut blended with a dual tunnel design makes this an extremely versatile combo pair. At 58", the Jr. Celebrity is the perfect size for learning to ski as well as learning to slalom. Use the stabilizer bar for learning deep water starts or remove it and really carve! Get the whole family up and running on the O'Brien Celebrity 64. Waterski Combo O'Brien flattened out the rocker on the Celebrity 64 so that you get less drag, less fatigue and more time having fun.



O'Brien Surge Kneeboard

O'Brien Surge is the perfect kneeboard for families and boat owners who like to have a lot of different toys on the boat that appeal to all ages, sizes, and abilities. The foam construction with aquatic tow hook allows everyone to get up and ride. Also features a comfortable 3" padded strap and durable plastic base.



Water activities



O'Brien Le Tube Deluxe and Tube Screamer

O'Brien Le Tube Deluxe and Tube Screamers are great to pair up friends or foes and watch to see who can hang on the longest. These two person tubes are fun to have behind Ipharra's tender. Designed for maximum fun, the O'Brien Screamer Tube is a 60" heavy duty, ultra-durable, one-person water tube that is simple to fill, hook up and deflate. Four handles with EVA knuckle guards and 2 EVA pads will keep you nice and comfortable as you glide across the water at high speeds.

O'Brien Jumpseat 2

The thrill of a doughnut ride pulled by Ipharra's tender with the comfort of a LazyBoy for up to two riders.





Jobe Banana Rider 4 person

Have fun with your family or friends in the water riding a Jobe banana boat! A banana boat is a recreational boat which is designed to be pulled by Ipharra's tender. The riders sit astride a large tube that is attached to two smaller tubes. Solid grip handles for you to hang on to are placed in front of the seating place. The Multi Rider is the choice of professionals and groups of friends alike.

Thana

Sea & fishing



Snorkelling

Take a lazy swim along the shore checking out the reef and fish in the area. Swim with the schools of fish in crystal clear sea water or just look at the colorful scenery. Ipharra crew will tailor the best itinerary for your snorkelling trip. We have all necessary snorkelling equipment: kids snorkel sets and snorkelling packages for adults.

Fishing & Deep sea fishing

Whether it's fishing in small bays, trolling the coastal flats or heading offshore for the thrills of big game fishing, lpharra catamaran offers an exciting fishing adventure for anglers of all levels and abilities.

Fishing with light tackle and gear for sailfish, wahoo, marlin, and other blue water fish makes the perfect fishing trip for the kids & adults. Ipharra is equipped for your fishing needs.





Boating



Laser Sailing Dinghy

Sailing dinghies are small sail boats that have open cockpits and no cabins in them. These small sail boats allow quicker mastering as things have to be performed quicker than on the significant ships. Enjoy riding a Laser Sailing Dinghy as it is robust and responds directly to wind variations on the sea.



Kayak — BIC Sport Tobago

BIC Sport Tobago is the perfect kayak for two persons use. Its ergonomic seating positions and well researched design provide numerous possibilities of use. There is space for a bag or container when out on an excursion. It's also well suited for safe sport kayaking. The Tobago is a fast, stable and comfortable sea kayak.



On the beaches



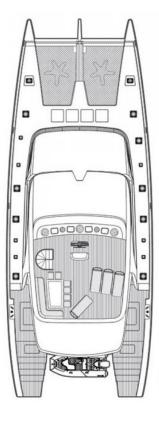
Beach toys

Beach toys and water toys will add fun to your Ipharra cruise and will keep your children busy while parents sunbathe on the beach or explore the underwater world. Play frizbee on the beach sand, sunbathe safely under a beach umbrella. Your children will love playing with our pool toys, beach toys and water toys. We have also all necessary equipment to organize a beach volleyball tournament between guests.

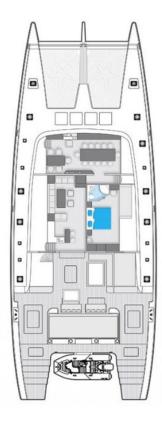
Thana

Yacht blue print

Flybridge



Wet deck



Hulls



Yacht characteristics

Hull characteristics

Ipharra superyacht is custom made in aluminium, and is ready to comfortably accommodate up to eighteen people onboard (when Pullman beds are used). The spacious hulls have a very large fuel storage space which makes Ipharra a long range cruising catamaran fully autonomous in the open sea. The hulls are streamlined and comprised of four sets of six-parted hull windows giving great visibility from all cabins and common areas.

Aft, engine room and steering compartment are situated on each hull. In the aft, each hull converts into a large swimming platform providing easy access to water and yacht tenders.

Ipharra's beam is 42 ft in its largest point creating large outdoor and indoor space for studying, leisure and fun.

The depth of the boat is practically insignificant for a catamaran of this size (max. 2.5m) which will enable the guests to get really close to the beach and to drop the anchor in mooring areas and marinas. The height of the wet deck has been designed for the catamaran to be able to sail in bad sea conditions with little wave slamming. The bow of the boat has an angle of 10° and a slight tulip shape so that it will avoid heavy bow diving in bad sea conditions.

Everything has been done to ensure maximum sailing comfort even in the most challenging sea conditions.

The boat is Bureau Veritas classified and built under the MCA rules.

Interior design and décor

The interior design and layout arrangement were studied to build a practical vessel with many storage places. Almost all the furniture is movable providing the possibility of changing the interiors to suit the passengers' needs and desires.

The interior style of Sunreef 102 is a combination between modern and classical elements of decoration. Two types of wood are used in the overall design: dark wenge wood and light anegre. This blend of colours creates a strong dark & light contrast that highlights the geometric composition of the furniture. Trapezoid, square and cube forms are easily recognizable in the main outlines and in many decoration details such us handles, lamps, table legs, and the rest. Wenge is mainly used for the floors, bookshelves, beds and decoration elements while Anegre was used to cover the walls, doors and wardrobe.

The original crème upholstery from Skai Elitis guarantees a checker-board effect. Beside Wenge and Anegre woods, different types of skai are applied on the walls and ceilings, all in beige, ivory and cream creating harmony and balance for the carefully designed interiors. Ipharra comes as a stylish and elegant vessel not losing anything of her pragmatic side.

Onboard communications

Stay connected while sailing! Ipharra is designed to be your luxurious floating office and classroom. Ipharra is permanently connected to the world via internet through its satellite SatCom and GSM links. Internet is distributed all over the yacht via Wi-Fi to facilitate your internet browsing, emails, stock market trading and your other online activities. You can also send and receive faxes on the yacht.



Technical specifications

Ipharra Sunreef 102 ft. Catamaran			
Length	31.10 m / 102 ft	Lube Oil	2501
Beam	12.80 m / 42 ft	Dirty Oil	800
Mast height	41 m/ 135 ft	Grey	2 x 2000 I
Draught	3.2 m	Black Water	2 x 1500 l
Main Sail	285 m2 / 3067.71 ft2	Main Engines	Cummins QSM11 - 455 hp
Genoa	185 m2 / 1991.32 ft2	Generators	Kohler 50EFOZD
Gennaker	350 m2 / 3767.37 ft2	Propulsion	West Mekan 80EHWS
Solent	90 m2 / 968.75 ft2	Electrical	220V AC 50Hz single phase - 24V DC
Displacement	120 T	Steering	Lecomble & Schmitt
Maximum passengers	12	Anchor System	Data Hidrolik DZC3300
Crew	5	Water Makers	Sea Recovery Aqua Whisperer II 1400-2
Year	2010	Air Conditioning	Webasto
Capstans	Data Hidrolik DHC2200	Sewerage System	Technicomar Ecomar 8
Cruising Speed	>10 kts	Paint System	Awlgrip
Audio / Visual	Interior and exterior Bose sound system, DVD readers in cabins, HD TV in the saloon, Home Cinema in the cockpit	Tenders	Zodiac Yachtline deluxe 470 with Yamaha 80 hp, Bombard AX compact 500 with Yamaha 9.9 hp
Fuel oil	2 x 6000 l	Communications / Computer	Fleet Broadband 500
Water	2 x 1500 l	Navigation Equipment	Raymarine G system, Furuno
		Office Equipement	Lenovo laptop, HP Office Jet





Tylana

Ipharra | Page 20/20 www.ipharra.com Thana